Dart Aerospace Ltd. Friday, 2/23/2007 1:42:36 PM Date: Kim Johnston User **Process Sheet** : FLOAT SKIDTUBE **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer : 30917 <sup>/</sup> Job Number : 10366 Estimate Number Part Number : D412742013 : NA P.O. Number · UNDER REVIEW PH **Drawing Number** : 2/23/2007 S.O. No. : N/x This Issue : N/A Project Number Prsht Rev. : N/A NIA : LANDING GEAR **Drawing Revision** First Issue : JIA : 30363 Material Previous Run Each Due Date : 3/30/2007 1 Um: Written By Checked & Approved By New Issue KJ/JLM 05.10.13 : Est Rev: 4 Est Rev:B 06-06-08 As per DSI9336 JLM **Additional Product** Job Number: 5, 10 1 Description: Machine Or Operation: Seq. #: DOCUMENT CONTROL 1.0 Comment: DOCUMENT CONTROL CHGOOD PH CHOOO1 07, U2, 26 Photocopy bluefile and create labels per PPP D412-742-013 OSI 9364 attached FLOAT SKID ASSEMBLY 2.0 Comment: Sub-Component FLOAT SKID ASSEMBLY D412-742-043 B 30 Saddle, Fwd, Out 3.0 D2571 1.0000 Each(s)/Unit 1.0000 Each(s) Comment: Qty.: Total: Pick: **Qty Part Number** Description Saddle Fwd Outside 1307 1 D2571 D2572 Saddle, Fwd, In 4.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch Saddle Fwd Inside\_ D2572 5.0 D2573

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

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Description **Qty Part Number** 1 D2573

Saddle Aft Outside B 79662 t

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Friday, 2/23/2007 1:42:37 PM Date: Kim Johnston User: . **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 30917 Job Number: Description: Seq. #: **Machine Or Operation:** Saddle, Aft, In D2574 6.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) **Qty Part Number** Description Saddle Aft Outside D2574 7.0 D2747 4.0000 Each(s) 4.0000 Each(s)/Unit Total: Comment: Qtv.: Pick: **Qty Part Number** Description 4 D2747 D2876 Saddle Spacer 8.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Qty Part Number Description Saddle Spacer <u>45 2</u> 2 D2876 D2877 Comment: Qty.: 2.0000 Each(s) 2.0000 Each(s)/Unit Total: **Qty Part Number** Description Saddle Spacer 152848 2 D2877 D34031 10.0 16.0000 Each(s)/Unit Total: Comment: Qty.: 16.0000 Each(s) Pick: **Qty Part Number** Description 16 D3403-1 D34033 11.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description 8 D3403-3 Bushing

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Friday, 2/23/2007 1:42:37 PM Date: Kim Johnston **Process Sheet** User: Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 30917 Job Number: Description: -Seq. #: Machine Or Operation: D3405041 Lug Assembly 12.0 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qtv.: Pick: **Qty Part Number** Description GHW Lug D3405-041 13.0 D3405043 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qtv.: Pick: Qty Part Number Description 1 D3405-043 **GHW Lug** AN4C6A 14.0 Comment: Qty.: 16 0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description 16 AN4C6A AN4C46A 15.0 Comment: Qty.: 4.0000 Each(s) 4.0000 Each(s)/Unit Total: Qty Part Number Description 4 AN4C46A AN4C52A 16.0 Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: **Qty Part Number** 8 AN4C52A 17.0 AN6C12A Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Bolt 8 AN6C12A

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Friday, 2/23/2007 1:42:37 PM Date: Kim Johnston User: . **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 30917 Job Number: Description: Seq. #: Machine Or Operation: WASHER AN960C416L 18.0 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Comment: Qty.: Pick: Description Batch
Washer Moobs/ Qty Part Number Description 32 AN960C416L WASHER AN960C616L 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Comment: Qty.: Pick: Description Qty Part Number Washer <u>M/**38** 2 2</u> 8 AN960C616L WASHER AN960C716L 20.0 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Pick: Qty Part Number Description Washer <u>M/0202</u> 16 AN960C716L Nut 21.0 MS210434 Comment: Qty.: 29.0000 Each(s)/Unit Total: 29.0000 Each(s) Pick: Qty Part Number Description 29 MS21043-4Nut 102959 22.0 NAS1515H4L Inventory Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: Qty Part Number 32 NAS1515H4L

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Friday, 2/23/2007 1:42:37 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 30917 Job Number: Description: Seq. #: Machine Or Operation: NAS1515H6L Inventory 23.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: vescription Batch Washer <u>M 18</u> 9/ Description **Qty Part Number** 8 NAS1515H6L NAS1515H7L Inventory 24.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description Washer MIDO 16 NAS1515H7L D3407041 Tow Ring 25.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Qty Part Number Description D3407-041 **TOW RING** D34173 Comment: Qty.: 2.0000 Each(s) 2.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch WASHER 2 D3417-3 27.0 D34561 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description WASHER D3456-1 AN4C7A 28.0 Comment: Qty.: Total: 4.0000 Each(s)/Unit 4.0000 Each(s) Bolt

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Friday, 2/23/2007 1:42:37 PM Date: Kim Johnston User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 30917 Job Number: Description: Seq. #: Machine Or Operation: INSPECT 100% KITS FOR COMPLETENESS 29.0 QC4 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 PACKAGING 1 30.0 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-742-013 Location: FINAL-INSPECTION NO RELEASE QC21 31.0 Comment: FINAL INSPECTION/W/O RELEASE U 07:03:20 Job Completion

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Friday, 2/23/2007 1.42:36 PM Kim Johnston

Process Sheet

CU-DAR001 Dart Helicopters Services Customer

Job Number Estimate Number : 10366

P.O. Number

First Issue

This Issue Prsht Rev.

S.O. No. : 2/23/2007

: NC

:11:

Est Rev:B

Type : LANDING GEAR

: 30363 Previous Run

Written By Checked & Approved By

Comment

Est Rev: 4 05.10.13 06-06-08

New Issue KJ/JLM

As per DSI9336 JLM

**Drawing Name** 

FLOAT SKIDTUBE

: D412742013 Part Number

UNDER REVIEW PH 07.04.45 **Drawing Number** · N/A Project Number

· N/A **Drawing Revision** 

Material Due Date

: 3/30/2007

Qty:

Each 1 Um:

**Additional Product** 

Job Number:



Seq. #:

Description: DOCUMENT CONTROL

FLOAT SKID ASSEMBLY

-1.0

Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-742-013 CHOOO1 07.02.26 051 9764 attacked

CHE OUR PH

07,03,05

2.0

30917A



Comment: Sub-Component FLOAT SKID ASSEMBLY

D412-742-043 B

D2571

Saddle, Fwd, Out



Pick:

Comment: Qty: 1.0000 Each(s)/Unit Total:

1,0000 Each(s)

**Qty Part Number** 

Description

Batch

1 D2571

Saddle Fwd Outside



Comment: Qty.:

4.0

D2572



1.0000 Each(s)/Unit Total:

1.0000 Each(s)

Saddle, Fwd, In

Pick:

Qty Part Number

Description

Batch

1 D2572 Saddle Fwd Inside

D2573

Saddle, Aft, Ôut



Comment: Qty: 1,0000 Each(s)/Unit

Total:

Saddle Aft Outside

1.0000 Each(s)

Qty Part Number Description

1 D2573

Batch

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